



Anti-Graffiti Clear

1S122

4016 Gloss

A two-component topcoat clear with exceptional exterior durability and solvent resistance. Recommended as a protective topcoat over surfaces and substrates painted with catalyzed 1-Shot Background and Lettering Enamels that have been properly catalyzed with 1-Shot 4020 Hardener.



Features & Benefits

- Excellent exterior durability
- Solvent resistant
- Most graffiti can be removed with solvent

Required Additional Products

Hardeners: 4020 Hardener

Directions For Use



Surface Preparation:

Apply over clean, dry surfaces that are free from wax, grease, dust, chalk, etc. and have been painted with 1-Shot Background and Lettering Enamels that have been properly cured with 4020 Hardener.



Mix Ratio:

Anti-Graffiti Clear	Hardener
1 Part	1 Part

- If thinning is required, use no more than 10% Acetone or MEK in the 4016 Gloss.
- Pot life of mixture is 2 hours at 72° F.



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Part No. 1S122 06/22
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Directions For Use (Continued)



Application:

- Apply 1 thin coat.
- Flash 20 minutes between coats.
- Follow with a second full coat.
- Flash 30 minutes between additional coats.
- Apply a maximum of 3 full wet coats.
- Note: If waiting more than 60 minutes between coats, allow 6 hours to dry and lightly sand before proceeding with additional coats.



Drying Times:

- Dry to touch: 2 hours
- Dry to handle: 4 hours
- Dry to graffiti removal/solvent resistant: 10 days

Technical Data:

VOC Less Water Less Exempts.....	4.29 lbs./gal (514 g/L)
VOC Less Water Less Exempts - w/ 10% MEK.....	4.50 lbs./gal (539 g/L)
Solids by Weight (no MEK added).....	47.7%
Solids by Volume (no MEK added).....	40.0%
Theoretical Coverage (no MEK added).....	642 sq. ft./gal at 1 mil, 100% transfer efficiency

Important:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

Emergency Medical or Spill Control Information:

US (412) 434-4515; CANADA (514) 645-1320; Mexico 01-800-00-21-400

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