



4117101HP/4117101SP

A single component, fast drying high gloss enamel for sign backgrounds where expedient drying is desired.



Features & Benefits

- High gloss
- Fast drying
- Dry to touch within 2 hours

Compatible Surfaces

Steel, aluminum, wood, and urethane foams.

Optional Products

Catalyst: 4007 Hardener. No more than 10%.

Reducers: ZZ6000 Chromaflo Enhancer, ZZ6001 Low Temp Reducer, ZZ6002 High Temp Reducer. No more than 25%.

Directions For Use



Surface Preparation:

- Apply over clean, dry surfaces which are free from wax, grease, dust, chalk, etc., and have been primed with the appropriate 1 Shot/Chromatic Primer.
- Suitable for use on steel.



Directions For Use (Continued)



Application:

- Brush, roll, spray or airbrush.
- Recoating after 48 hours requires either light abrading or solvent re-wetting with 1 Shot ZZ6002 High Temp Reducer.
- Allow 1 hour between coats when spraying.



Drying Times:

- Recoat: 1 to 2 hours
- Dry to touch: 2 hours

Equipment Cleaning:

- Clean equipment with mineral spirits

Technical Data:

VOC Less Water Less Exempts.....	3.61 lbs./gal (433 g/L)
VOC Less Water Less Exempts - w/ 10% hardener.....	3.63 lbs./gal (434 g/L)
VOC Less Water Less Exempts - w/ 10% reduction or flow enhancer	3.88 lbs./gal (466 g/L)
VOC Less Water Less Exempts - w/ 25% reduction	4.21 lbs./gal (505 g/L)
Solids by Weight - Ready to Use (package/as is)	64.4%
Solids by Volume - Ready to Use (package/as is)	45.0%
Theoretical Coverage - Ready to Use (package/as is)	721 sq. ft./gal at 1 mil, 100% transfer efficiency

Important:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

Emergency Medical or Spill Control Information:

US (412) 434-4515; CANADA (514) 645-1320; Mexico 01-800-00-21-400

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to Matthews Paint. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does Matthews Paint warrant freedom from patent infringement in the use of any formula or process set forth herein. If you require technical assistance, please call us toll-free 800/323-6593.